

IN THE CLAIMS:

Please CANCEL claims 1, 10-13 and 16 without prejudice to or disclaimer of the recited subject matter.

Please AMEND claims 2-6, as follows. For the Examiner's convenience, all claims currently pending in this application have been reproduced below:

1. (Cancelled)

2. (Currently Amended) ~~The apparatus according to claim 1;~~ A scanning exposure apparatus comprising:

a master stage for scanning a master;

a substrate stage for scanning a substrate;

transfer means for supplying/recovering the substrate to/from said substrate stage;

positioning means for relatively positioning the substrate and the master; and

scanning velocity determination means for determining a scanning velocity so as

to maximize the number of substrates that can be exposed per unit time: time,

wherein said scanning velocity determining means determines, as a scanning velocity in an actual exposure operation, a lowest one of:

(i) a maximum scanning velocity determined from apparatus performance:

V_{max} ,

(ii) a scanning velocity determined from an exposure illuminance and a required exposure amount: V_d , and

(iii) a scanning velocity at which the number of substrates that can be processed per unit time is maximized, which is determined from the transfer pattern size, a layout of the transfer pattern on the substrate, said transfer means, said master scanning means, said substrate stage scanning means, and said ~~position~~ positioning means: V_t .

3. (Currently Amended) ~~The apparatus according to claim 1,~~ A scanning exposure apparatus comprising:

a master stage for scanning a master;

a substrate stage for scanning a substrate;

transfer means for supplying/recovering the substrate to/from said substrate stage;

positioning means for relatively positioning the substrate and the master; and

scanning velocity determination means for determining a scanning velocity so as to maximize the number of substrates that can be exposed per unit time: time,

wherein said light source is a light source for emitting pulsed light, and said scanning velocity determining means determines, as a scanning velocity in an actual exposure operation, a lowest one of:

(i) a maximum scanning velocity determined from apparatus performance:

V_{max} ,

(ii) a scanning velocity determined from an exposure illuminance and a required exposure amount: V_d ,

(iii) a scanning velocity determined from the minimum number of pulses which is required for integration to ensure a uniform exposure amount: V_p , and

(iv) a scanning velocity at which the number of substrates that can be processed per unit time is maximized, which is determined from the transfer pattern size, a layout of the transfer pattern on the substrate, said transfer means, said master scanning means, said substrate stage scanning means, and said positioning means: V_t .

4. (Currently Amended) The apparatus according to claim 3, wherein the scanning velocity V_p satisfies:

$$V_p = W_s / P_{min} \times f_{max}$$

where W_s is a width of an illumination area, on the substrate in a scanning direction, which illuminates part of the transfer pattern, f_{max} is a maximum frequency of pulsed light emitted from said light source, and P_{min} is the minimum number of pulses required for integration to ensure a uniform exposure amount on the substrate.

5. (Currently Amended) The apparatus according to claim 2, wherein the scanning velocity V_d ~~satisfies~~ satisfies:

$$V_d = I_{max} / D \times W_s$$

where I_{max} is a maximum exposure illuminance, and D is a required exposure amount determined by a photosensitive material.

6. (Currently Amended) The apparatus according to claim 2, wherein the scanning velocity V_t satisfies:

$$V_{scan. min} = \sqrt{\{L \times \alpha_{accel} \times \alpha_{decel} / (\alpha_{accel} + \alpha_{decel})\}}$$

$$V_{tscan} = g(V_{scan.min})$$

where α_{accel} is an average acceleration with which an increase in scanning velocity from 0 to V_t is achieved, α_{decel} is an average acceleration with which a decrease in scanning velocity from V_t to 0 is achieved, L is a length on the substrate which is scanned at a constant velocity in one scanning operation, and $g()$ is an arbitrary function.

7. (Previously Presented) The apparatus according to claim 2, wherein the scanning velocity V_t is calculated by simulation to maximize the number of substrates that can be processed per unit time on the basis of the transfer pattern size, a layout of the transfer pattern on the substrate, and conditions in said master scanning means, said substrate stage scanning means, said transfer means, and said positioning means.

8. (Previously Presented) The apparatus according to claim 2, wherein the scanning velocity V_t is changed for each transfer pattern in accordance with the transfer pattern size and the layout of the transfer pattern on the substrate.

9. (Previously Presented) The apparatus according to claim 8, wherein the scanning velocity V_t changes in accordance with a length that is scanned at a constant velocity for each shot area in one scanning operation.

10-17. (Cancelled)

18. (Previously Presented) A scanning exposure apparatus for sequentially transferring a pattern on a master to each shot area on a substrate through a projection optical system by synchronously scanning the master and the substrate for the projection optical system, said apparatus comprising:

a stage for scanning the master; and

scanning velocity determination means for determining a scanning velocity on the basis of a length of the pattern in a scanning direction.

19. (Previously Presented) A scanning exposure apparatus for sequentially transferring a pattern on a master to each shot area on a substrate through a projection optical system by synchronously scanning the master and the substrate for the projection optical system, said apparatus comprising:

a stage for scanning the master; and

scanning velocity determination means for determining a scanning velocity on the basis of a length on the shot area which is scanned at a constant velocity.

20. (Previously Presented) The apparatus according to claim 19, wherein the scanning velocity may be changed for each shot area.

21. (Previously Presented) A scanning exposure apparatus for sequentially transferring a pattern on a master to each shot area on a substrate through a projection optical system by

synchronously scanning the master and the substrate for the projection optical system, said apparatus comprising:

a stage for scanning the master; and

a controller for controlling scanning of the stage at a scanning velocity so as to maximize the number of substrates that can be exposed per unit time,

wherein the scanning velocity for controlling scanning of the stage by said controller is determined from a plurality of velocities including a velocity so as to maximize a time period from a start of scanning of a shot area to an end of scanning.

22. (Previously Presented) A scanning exposure apparatus for sequentially transferring a pattern on a master to each shot area on a substrate through a projection optical system by synchronously scanning the master and the substrate for the projection optical system, said apparatus comprising:

a stage for scanning the master; and

scanning velocity determination means for determining a scanning velocity so as to maximize the number of shots that can be exposed per unit time,

wherein said scanning velocity determination means determines, as a scanning velocity in an actual exposure operation, a lowest one of

(i) a maximum scanning velocity determined from apparatus performance: V_{max} ,

(ii) a scanning velocity determined from an exposure illuminance and a required exposure amount: V_d , and

(iii) a scanning velocity at which the number of shots that can be processed per unit time is maximized, which is determined from the shot size: V_t .